



SHERWIN-WILLIAMS.
Industrial & Marine Coatings



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Don Gansauer
Lightship Overfalls
219 Pilottown Road
Lewes De
302-644-8050

RE: (5) Ballast tanks

Sir,

This proposal is for your review, comments and approval.

Surface Preparation Recommendations

The presence of oil or grease shall be removed in accordance with SSPC-SP1 – with the Solvent used being compatible with the coating system to be used. This shall be accomplished prior to any other method/type of surface preparation being performed.

Spot Power Tool Clean SSPC SP3 standards Bare Steel Spots, Damage and or Delaminating coatings. Remaining intact coatings to be prepared to SSPC-SP1 and 2 standards to remove existing contamination, prep for topcoating tightly bonded epoxy.

Ballast Tanks: Coating Systems Recommendations

Bare Metal Spot Prime Coat – Duraplate 235PW Buff (B67HX235) at 5 – 10 mils dft

Second Spot and Stripe Coat - Duraplate 235PW White (B67WX235) at 5 – 10 mils dft

Full Finish Coat - Duraplate 235PW White (B67WX235) at 5 – 10 mils dft

- Please review and follow recoat times as printed on Technical Data Sheet – Attached
- Its critical that the areas being coated have forced air ventilation during the cure cycle – 7 days

Please direct questions and comments to the undersigned at 443-350-1707.

Respectfully,

Billy C

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